

Appl. No. 10/665,949  
Atty. Docket No. 9365Q  
Response dated February 2, 2007  
In response to Office Action of November 2, 2006  
Customer No. 27752

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AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A method for making an edge fold on an absorbent article having longitudinal edges comprising the steps of:

incrementally stretching a portion of the absorbent article along a longitudinal edge to form an activated portion;

folding at least a portion of the activated portion of the absorbent article along the longitudinal edge to form a folded portion with a folded portion length; and

bonding at least a portion of the folded portion along substantially all of the folded portion length of the absorbent article ~~along the longitudinal edge~~ to form an edge fold[[s]].

2. (Previously Presented) The method of claim 1 further comprising the step of cutting a portion of the absorbent article before the step of folding.

3. (Canceled)

4. (Previously Presented) The method of claim 1 wherein the step of incremental stretching includes applying heat to the absorbent article to assist in the incremental stretching.

5. (Previously Presented) The method of claim 4 further comprising applying heat to the absorbent article before the step of incremental stretching to assist in the incremental stretching.

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6-7 (Canceled)

8. (Previously Presented) The method of claim 1 wherein the step of folding includes folding to form a substantially curved folded portion.

9. (Previously Presented) The method of claim 1 wherein the step of incremental stretching includes creating substantially uniform gathers by using teeth tips on tooling.

10. (Previously Presented) The method of claim 1 wherein the step of bonding is selected from the group including adhesive bonding, ultrasonic bonding, compression bonding, thermal bonding, radio frequency bonding, infrared bonding and combinations thereof.

11. (Original) The method of claim 1 wherein the absorbent article is disposable.

12. (Previously Presented) The method of claim 1 wherein the absorbent article is selected from the group including disposable diapers, sanitary napkins, pantiliners, incontinence briefs, and incontinence undergarments.

13. (Previously Presented) The method of claim 1 wherein the step of incremental stretching includes incremental stretching a portion of the absorbent article which substantially extends between a pair of side panels to form the activated portion.

14. (Previously Presented) The method of claim 1 wherein the step of folding includes folding a portion of the absorbent article which substantially extends between a pair of side panels to form the activated portion.

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In response to Office Action of November 2, 2006  
Customer No. 27752

15-21 (Canceled)

Page 4 of 8